

Rapid Air Clear Coat VOC



VOC: < 420 g/L
EU limit value: 2004/42/IB(d)(420)

DESCRIPTION

Fast drying clear coat with perfect gloss and high coverage. Easy and quick application. Air drying time of only 50-60 min at 20°C.

APPLICATION

For two-coat paintworks in car refinishing.

CHARACTERISTICS

- Air drying during 50-60 min at 20°C allows fuel and electricity savings
- Lower material consumption
- Forced drying possible: 3-5 min at 60°C
- Polishing immediately after cooling if necessary
- Excellent deep gloss
- High UV protection
- VOC compliant

SUBSTRATES

Waterborne and solvent-based basecoats, OEM coatings.

Articles	Description	Pcs. / pack
7-325-1000	1 L, Clear Coat	12
7-326-5000	5 L, Clear Coat	3
7-336-1000	1 L, Hardener	12
7-337-2500	2.5 L, Hardener	3

APPLICATION



1:1 with Hardener for Rapid Air Clear Coat VOC



Ready for use



ca. 60 min at 20°C



1.2-1.3 mm / Inlet pressure: see spray gun manufacturer's tips



Standard application: 1.5 coats = 40 – 50 µ, apply 1 thin closed coat + 1 full wet coat without flash-off
Hi-build application: 2 coats = 50 – 60 µ, flash-off between layers: 3 – 5 min

FURTHER TREATMENT



- Dust dry: 20 min at 20°C
- Dry to touch: 30 min at 20°C
- Dry to assembly: 50 min at 20°C



- Forced drying:
- Baking: 3 – 5 min at 60°C
 - IR drying*: 3-5 min
- * shortwave infrared drying



Flash-off before forced drying: 5 min at 20°C



- Dry to polish:
- 50 – 60 min at 20°C
 - 3 – 5 min at 60°C + cooling time

TECHNICAL DATA

Colour	ca. 1000 g/L (clear coat)
Density	960-1070 g/L (hardener)

STORAGE



Keep away from direct sunlight