











## 2K HS Perfect Clearcoat

VOC < 420 g/l EU limit value: 2004/42/IIB(d)(420)	<b>Description</b> Two-component High Solid acrylic clear coat for complete or partial car refinish using two-coat technology "base coat + clear coat". This product is EU VOC compliant.																																	
	<b>Application</b> For two-coat paintworks in car refinishing.																																	
	<b>Characteristics</b> <ul style="list-style-type: none"> <li>• Brilliant gloss finish</li> <li>• Optimal air and forced drying</li> <li>• Excellent flow on solvent and waterborne base coats.</li> <li>• Can be polished after drying in a spray booth</li> <li>• Weather, chemical and mechanical resistance</li> </ul>																																	
	<b>Substrates</b> Waterborne and solvent-based basecoats, OEM coatings.																																	
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<b>SUBSTRATE PRETREATMENT</b>				
	Surfaces covered with a base coat must be dry and carefully cleaned from spray dust using tack cloth.			
<b>APPLICATION</b>				
	2:1 with Hardener for C.A.R.FIT 2K HS Perfect Clear Coat by volume + 0 – 5 % C.A.R.FIT Perfect Thinner by volume		Nozzle: 1.2 – 1.3 mm Inlet pressure: see spray gun manufacturer's tips	
	19 – 22 sec at 20°C (DIN 4 mm)		- 1.5 layers without flash-off - 2 layers with 1-3 minutes of flash-off between the layers 50 – 60 µm	
	Pot life at 20°C: - with standard hardener: 2.5 h - with fast hardener: 1 h - with slow hardener: 2.5 h		Flash-off before forced drying: 10 – 15 min.	
<b>FURTHER TREATMENT</b>				
		Air drying at 20°C	Baking at 60°C	IR drying
	Dust dry Handling Full curing	25 – 35 min 12 h 24 h	- 30 min 2 h	- 8* / 10-15** min -
* Shortwave infrared drying **Mediumwave infrared drying				
<b>NOTES</b>				

# BLACK LABEL SERIES

	<ul style="list-style-type: none"> <li>• The best results can be achieved while applying the clear coat at 20°C and using an appropriate ventilation.</li> <li>• Apply clear coat at temperature not lower than +10°C and relative humidity not higher than 80%.</li> <li>• Optimal application thickness – 1.5 layers.</li> <li>• It is recommended to use baking at 60°C in a spray booth to achieve high quality of the coat.</li> <li>• Use fast hardener in case of air drying.</li> </ul>			
<b>TECHNICAL DATA</b>				
Density		1003 g/l (Clearcoat)	Density	
			1036 g/l (Standard hardener) 1029 g/l (Fast hardener) 1050 g/l (Slow hardener)	
<b>STORAGE</b>				
	Keep away from direct sunlight			