

1K EtchPrimer Spray



Description

One component etch primer spray has excellent adhesion to metals. The product contains special pigments which ensure optimal corrosion protection.

Application

Suitable for small and spot repair of metal body parts and as primer for contact welding.

Characteristics

- Quick drying at room temperature
- Suitable for spot repairs
- Easy to apply
- Excellent corrosion protection
- Good adhesion to sanded metals.

Substrates

Steel, galvanized steel, aluminum, polyester putties, fully cured 2K acrylic fillers/primers, OEM and refinishing coatings.

Article	Description	Pcs. / pack
4-430-0400	400 ml	6

Substrate pretreatment



- Clean and degrease the surface with C.A.R.FIT Silicone Remover
- Sand metal surfaces with grit P80 – P240
- Sand old coating with grit P220 – P320 (dry) or P400 (wet)
- Again clean and degrease the surface with C.A.R.FIT Silicone Remover

Application



Shake thoroughly for at least 2 minutes



1 – 2 thin coats = 10 – 20 μ (etch primer)
1 thin coat (weld through primer)
Consumption: 1 spray can / 1 m²



Flash-off between layers: 3 – 5 min



- Spraying distance: 25 – 30 cm
- Apply at room temperature. Optimal application temperature: 15 – 25°C
- Shake the spray can once more before application of each new coat
- After use, hold aerosol can upside down and spray briefly to clean the nozzle

Further treatment



Overcoat after:
• 10 – 15 min (max. 50 min) / 20°C
• 3 min / IR drying (medium- / shortwave)



Overcoat with C.A.R.FIT 1K/2K fillers and/or any waterborne and solvent-based topcoats

Technical data

Basis	NC
Color	grey

Storage



This is a pressurized container, do not expose to direct sunlight or store above 35°C